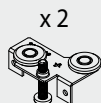
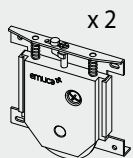
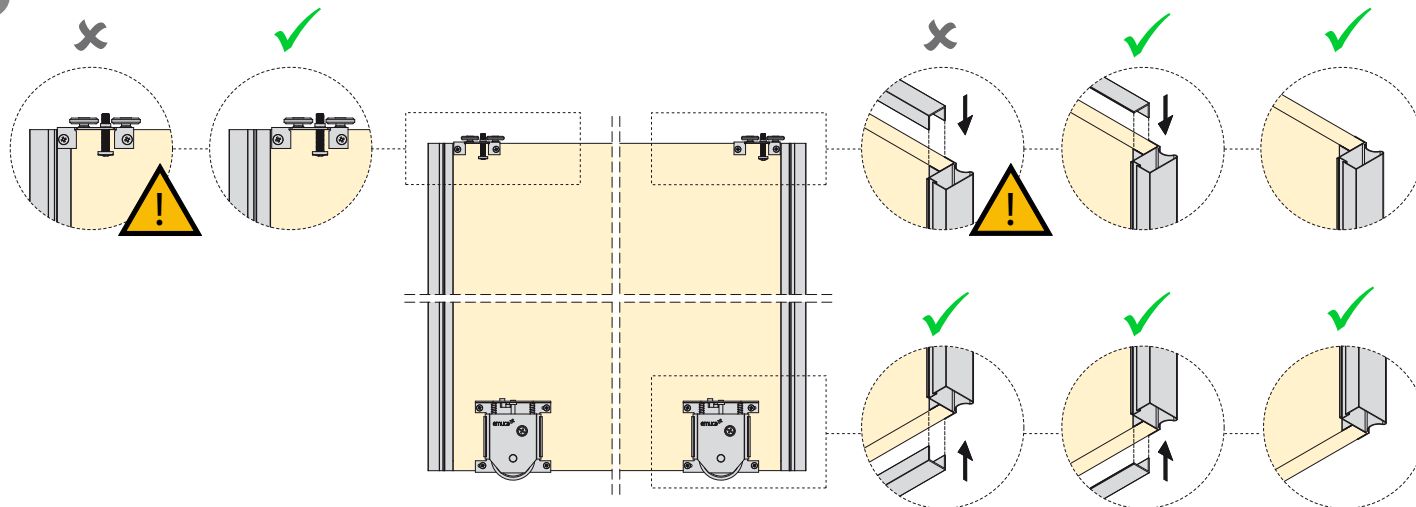


1



x6



x6



x12



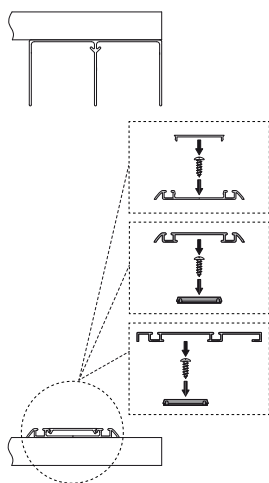
x2



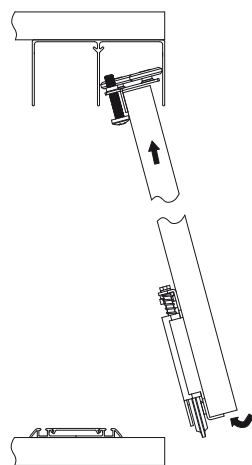
with brake



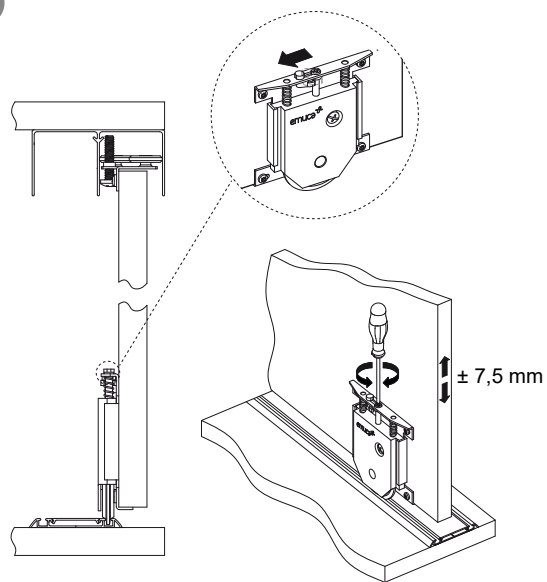
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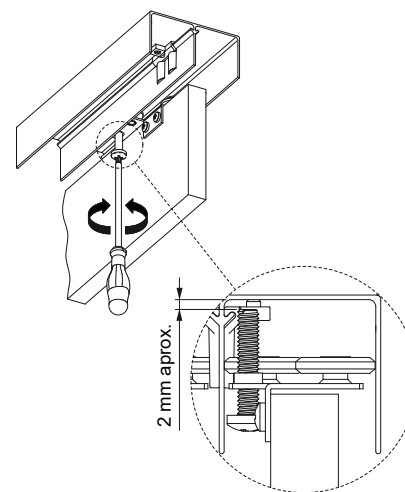
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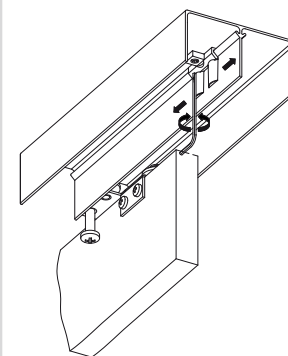
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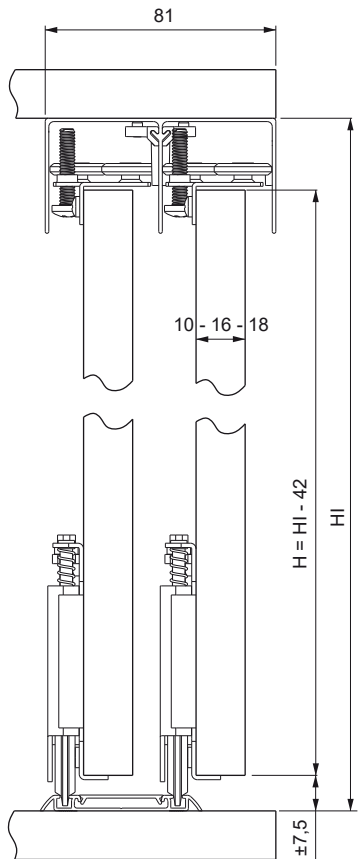
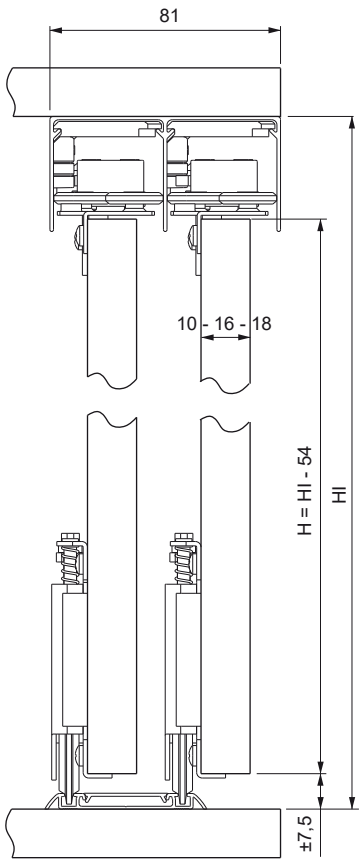
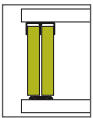


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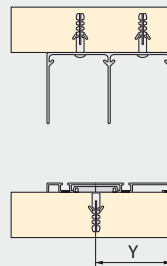
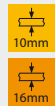
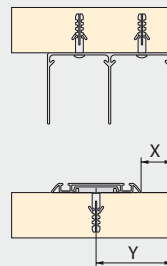
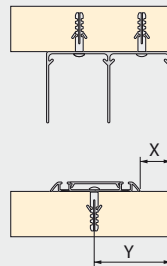
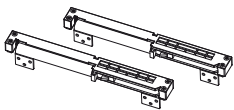


6

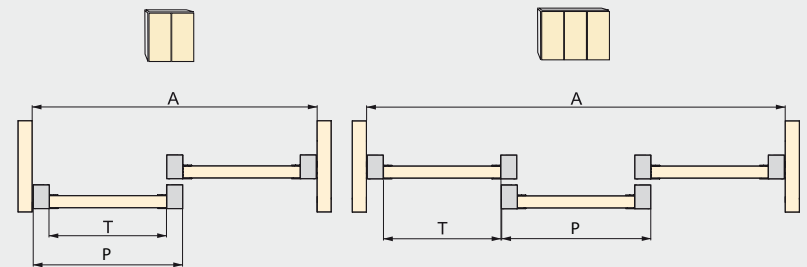
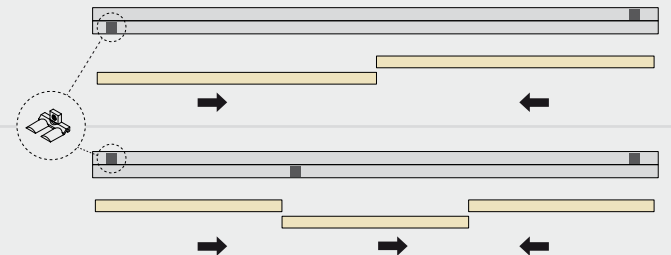




SLOWMOVE



	X	Y
10mm 16mm	20	49,5
18mm	22	51,5



	10mm	16mm	18mm	20mm
Style	$T = \frac{A + 16}{2}$	$T = \frac{A + 35}{3}$	$P = \frac{A + 22}{2}$	$P = \frac{A + 44}{3}$
Wave	$T = \frac{A - 64}{2}$	$T = \frac{A - 86}{3}$	$P = \frac{A + 20}{2}$	$P = \frac{A + 40}{3}$
Slight	$T = \frac{A - 42}{2}$	$T = \frac{A - 52}{3}$	$P = \frac{A + 28}{2}$	$P = \frac{A + 53}{3}$
Sharp	$T = \frac{A - 45}{2}$	$T = \frac{A - 60}{3}$	$P = \frac{A + 15}{2}$	$P = \frac{A + 15}{3}$
Quad	$T = \frac{A - 105}{2}$	$T = \frac{A - 140}{3}$	$P = \frac{A + 35}{2}$	$P = \frac{A + 70}{3}$
Tri	$T = \frac{A - 45}{2}$	$T = \frac{A - 60}{3}$	$P = \frac{A + 15}{2}$	$P = \frac{A + 30}{3}$